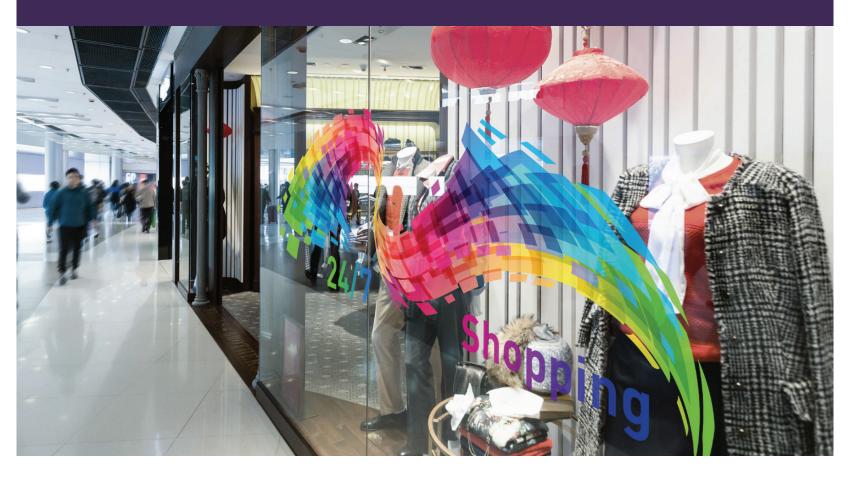
cohesive



ORAJET® 3952F Digital Printing Film

Enable easy installation of window graphics. The long term durability makes it a perfect choice for many window applications.

The printed window graphics can be installed in full sheets, making installation faster and easier than ever. In areas where there is no print, the material is so clear it is hard to even notice.





Ultra clear cast film



For indoor and long-term outdoor application on windows



Inkjet printing with solvent based inks, UV- or Latex inks

Available in 1370mm wide

Recommended Laminating Film: ORAGUARD® 252F





ORAJET® 3952F Digital Printing Film

Description: Optical clear, glossy Premium Cast PVC film

Release Paper: Polyester film, siliconised on one side, 75 micron

Adhesive: Solvent polyacrylate, semi-permanent

Application Method: Wet recommended

Printing Method: Inkjet printing with solvent based inks, UV- or latex inks

Laminate: ORAGUARD® 252F is recommended in combination

with 3952F(5)

Thickness: (1) (without paper and adhesive) 50 micron

Dimensional stability: (1) (FINAT TM 14) Adhered to steel, shrinkage max. 0,1 mm

Temperature resistance: (2) Adhered to aluminium, -30° C to +70° C, no variation

Adhesive power: (1) 12 N/25 mm

(FINAT TM 1, after 24h, stainless steel)

Tensile strength: (1) (DIN EN ISO 527) Along: > 19 MPa / Across: > 19 MPa

Elongation at break: (1) (DIN EN ISO 527) Along: > 120% / Across: > 120%Roll Length

Shelf life: (3) 2 Years

Minimum application temperature: >+10°C

Maximum service life by specialist application and

proper care and usage: 7 year (not printed)

Under vertical outdoor exposure(4)

- (1) average (2) short-time exposure (3) in original packaging, at 20°C and 50% relative humidity
- (4) normal climate of Central Europe (5) lamination reduce transparency

NOTE

After printing the ink must be allowed to thoroughly dry in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is done on the base of the roll number.

