



ORAJET® 3651

ORAJET® 3651- Polymeric calendered PVC film with permanent grey backed solvent polyacrylate adhesive.

For medium-term advertisements with durability in outdoor applications. e.g. flat vehicle signage.

Available in 3651 & 3651RA.

Recommended for use with ORAGUARD® Series 215 Laminate.



5

5 Year

RA

Available in 3651 & 3651RA



Suitable for Solvent,
UV and Latex printers



Laminate with ORAGUARD®
Series 215



ORAJET® 3651 Technical Data

Description:

Blended polymeric PVC film, available in white and transparent with a glossy or matte surface

Release Paper:

Double sided PE coated paper, one side siliconised, 143 g/m²

Adhesive:

Solvent polyacrylate, permanent, grey or transparent

Thickness: ⁽¹⁾ (without paper and adhesive)	70 micron
Dimensional stability: ⁽¹⁾ (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,4 mm max
Temperature resistance: ⁽²⁾	Adhered to aluminium, -40° C to +80° C, no variation
Sea water resistance: (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Resistance to solvents and chemicals:	At room temperature, 72h after adhesion to aluminium, shortterm resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Adhesive power: ⁽¹⁾ (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm
Tensile strength: ⁽¹⁾ (DIN EN ISO 527)	Along: > 19 MPa Across: > 19 MPa
Elongation at break: ⁽¹⁾ (DIN EN ISO 527)	Along: > 130% Across: > 150%
Shelf life: ⁽³⁾	2 years
Application temperature:	>+8° C
Maximum service life by specialist application: Applies for vertical outdoor exposure ⁽⁴⁾	5 years (not printed)

⁽¹⁾ average ⁽²⁾ short-time exposure ⁽³⁾ in original packaging, at 20° C and 50% relative humidity ⁽⁴⁾ normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.