

cohesive



ORAJET® 3952F Digital Printing Film

Enable easy installation of window graphics. The long term durability makes it a perfect choice for many window applications.

The printed window graphics can be installed in full sheets, making installation faster and easier than ever. In areas where there is no print, the material is so clear it is hard to even notice.



Ultra clear cast film



For indoor and long-term
outdoor application on windows



Inkjet printing with solvent
based inks, UV- or Latex inks

Available in 1370mm wide

Recommended Laminating Film: ORAGUARD® 252F



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Description:	Optical clear, glossy Premium Cast PVC film
Release Paper:	Polyester film, siliconised on one side, 75 micron
Adhesive:	Solvent polyacrylate, semi-permanent
Application Method:	Wet recommended
Printing Method:	Inkjet printing with solvent based inks, UV- or latex inks
Laminate:	ORAGUARD® 252F is recommended in combination with 3952F(5)

Thickness: ⁽¹⁾ (without paper and adhesive)	50 micron
Dimensional stability: ⁽¹⁾ (FINAT TM 14)	Adhered to steel, shrinkage max. 0,1 mm
Temperature resistance: ⁽²⁾	Adhered to aluminium, -30° C to +70° C, no variation
Adhesive power: ⁽¹⁾ (FINAT TM 1, after 24h, stainless steel)	12 N/25 mm
Tensile strength: ⁽¹⁾ (DIN EN ISO 527)	Along: > 19 MPa / Across: > 19 MPa
Elongation at break: ⁽¹⁾ (DIN EN ISO 527)	Along: > 120% / Across: > 120% Roll Length
Shelf life: ⁽³⁾	2 Years
Minimum application temperature:	>+10° C
Maximum service life by specialist application and proper care and usage: Under vertical outdoor exposure ⁽⁴⁾	7 year (not printed)

(1) average (2) short-time exposure (3) in original packaging, at 20°C and 50% relative humidity

(4) normal climate of Central Europe (5) lamination reduce transparency

NOTE

After printing the ink must be allowed to thoroughly dry in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is done on the base of the roll number.